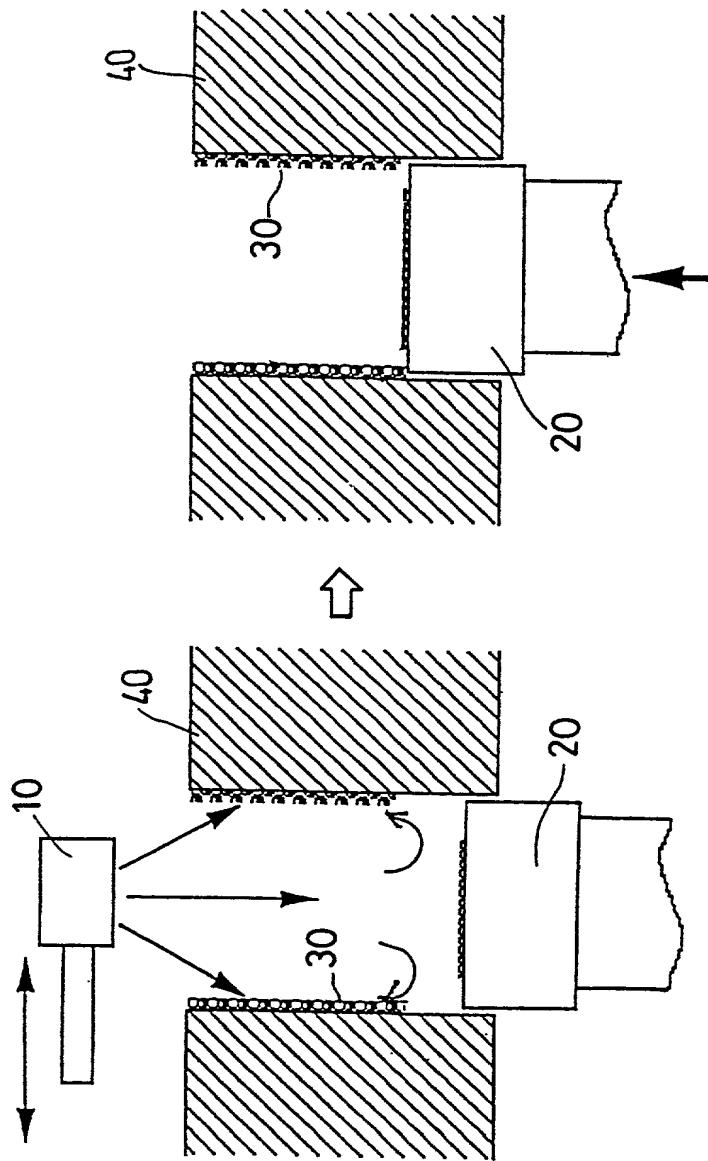


**FIG. 1**



**FIG. 2**

To collecting system

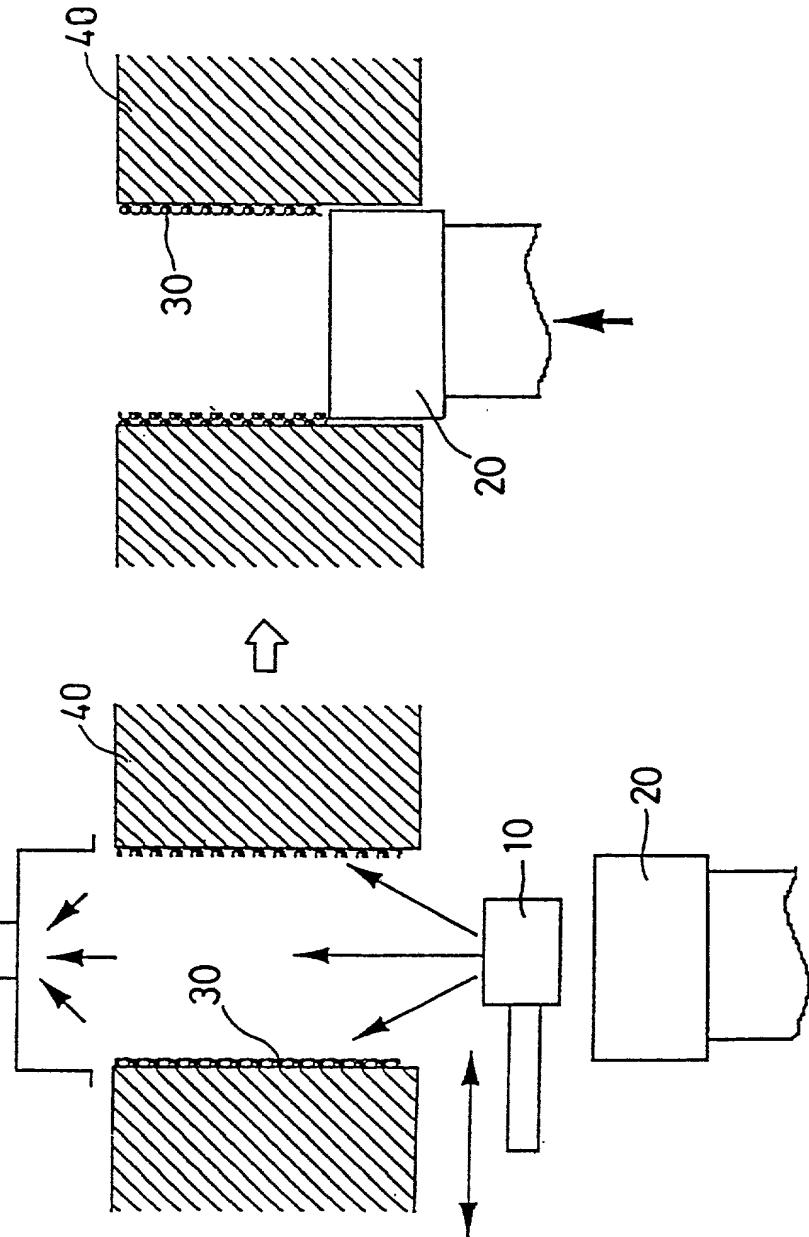


FIG. 3

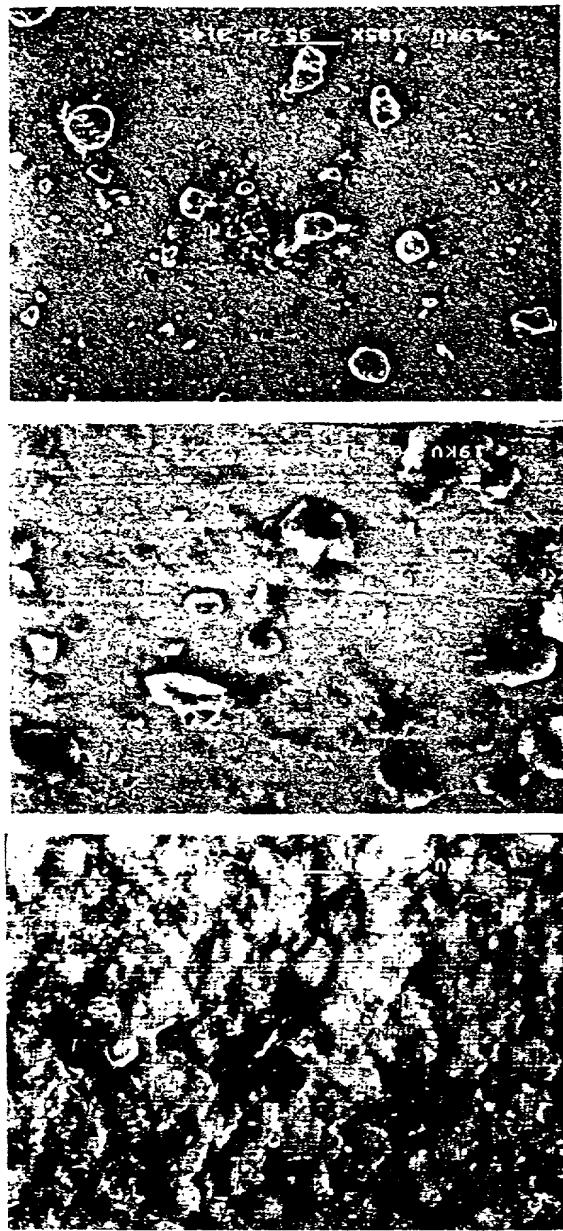


FIG. 4

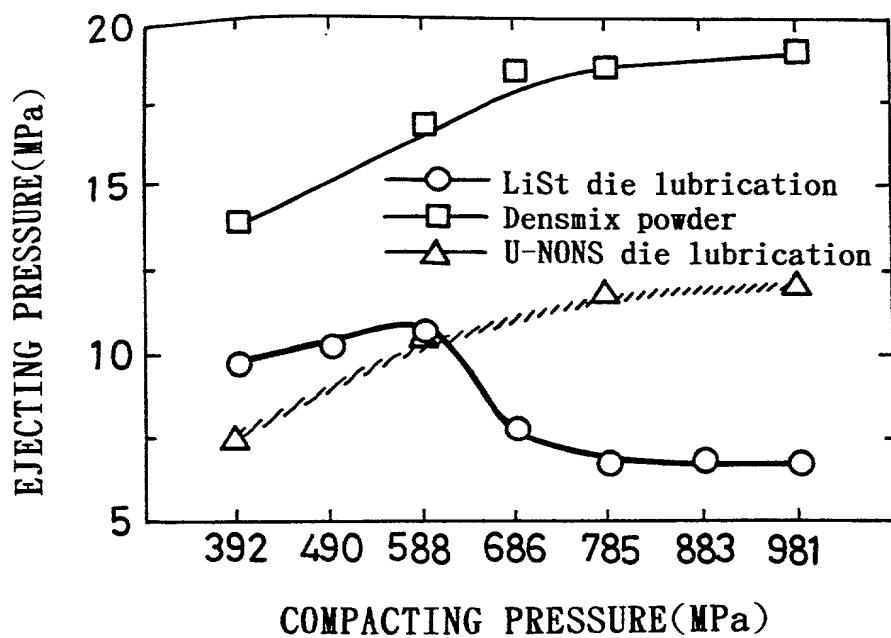


FIG. 5

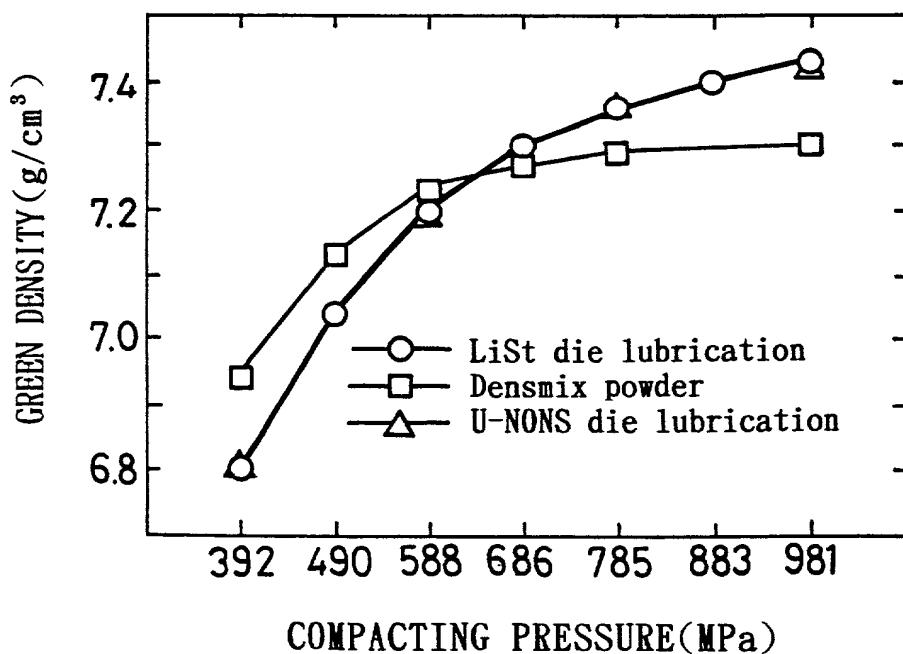


FIG. 6

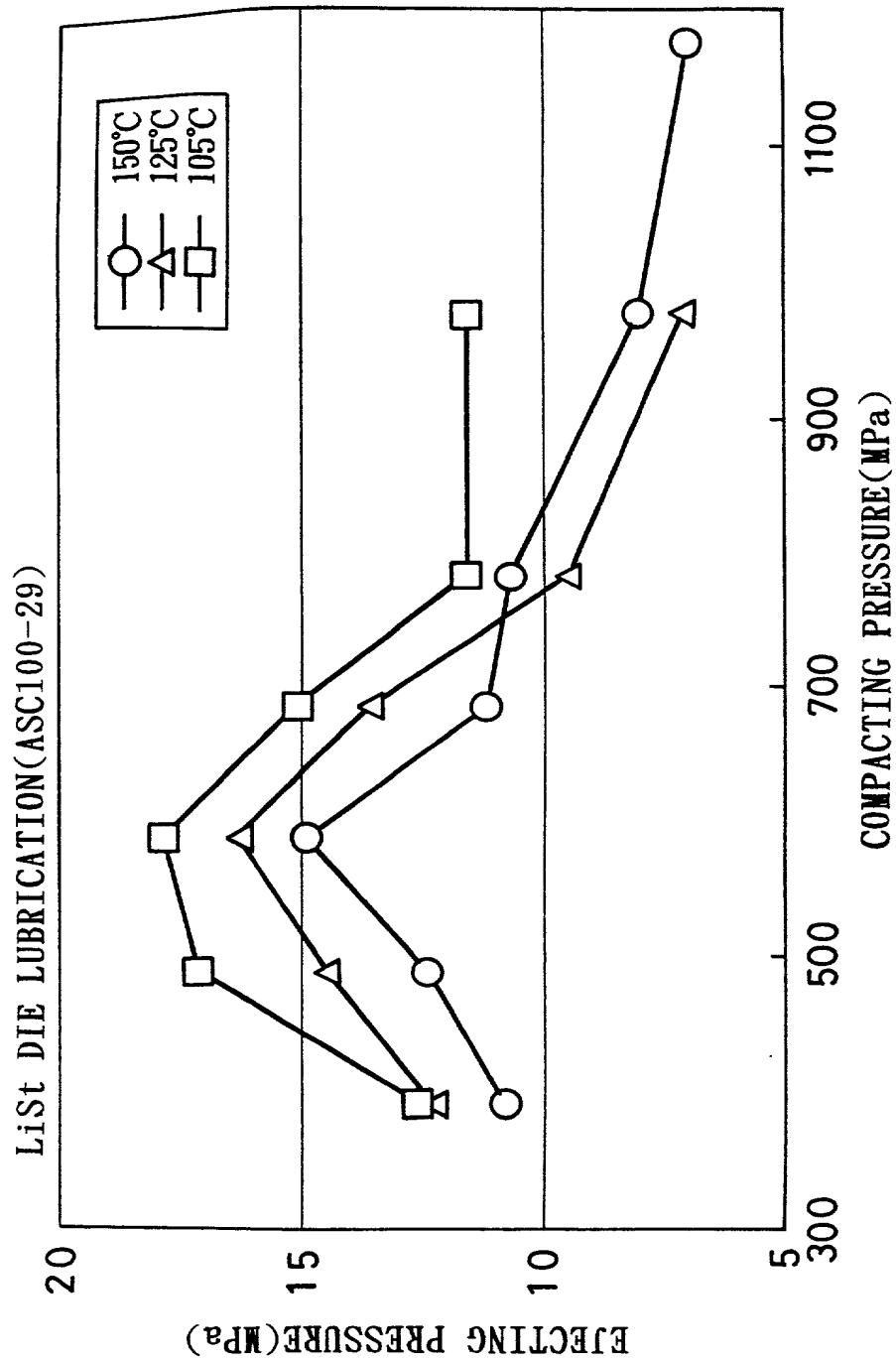
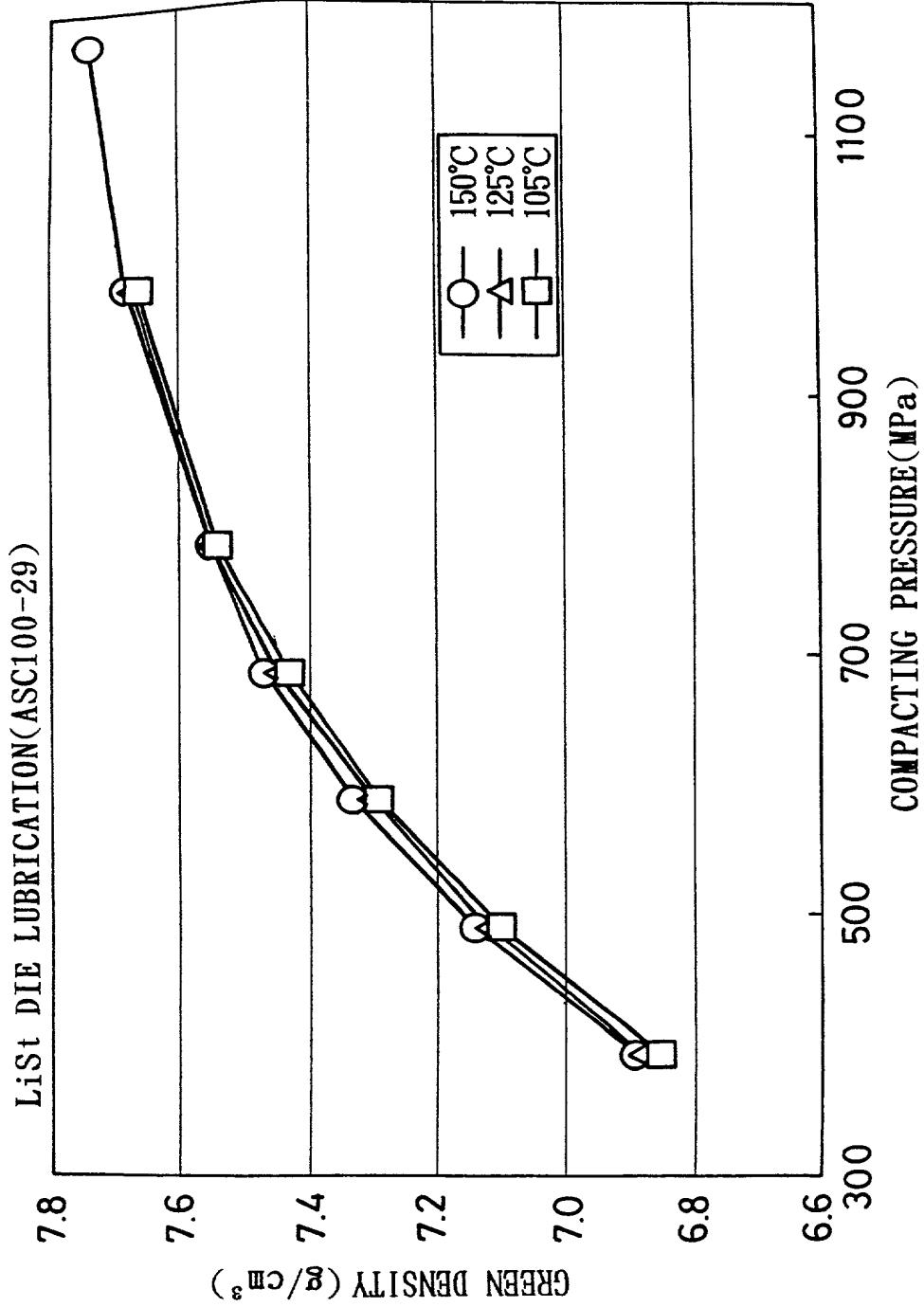
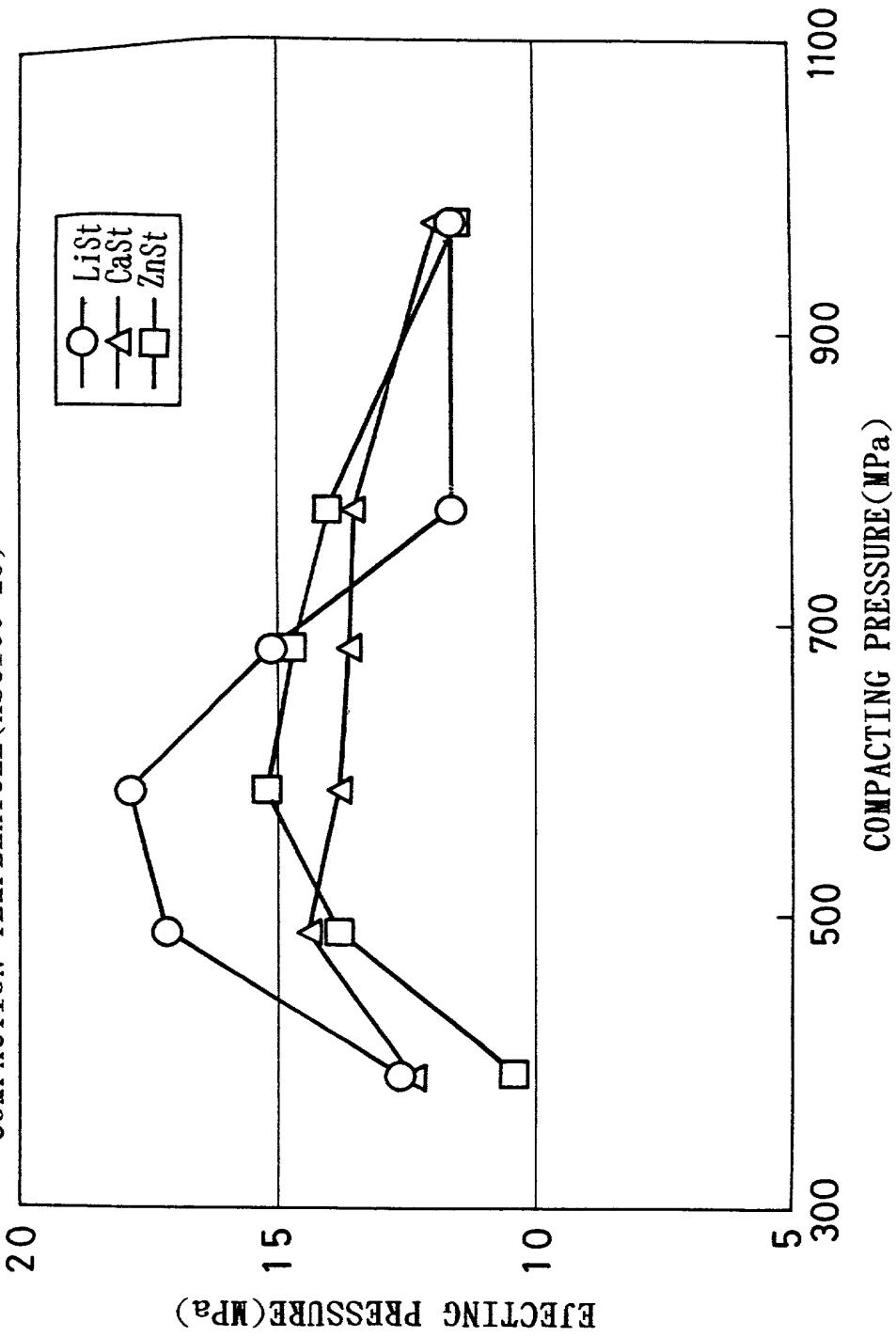


FIG. 7



**FIG. 8**

COMPACTION TEMPERATURE(ASC100-29)



**FIG. 9**

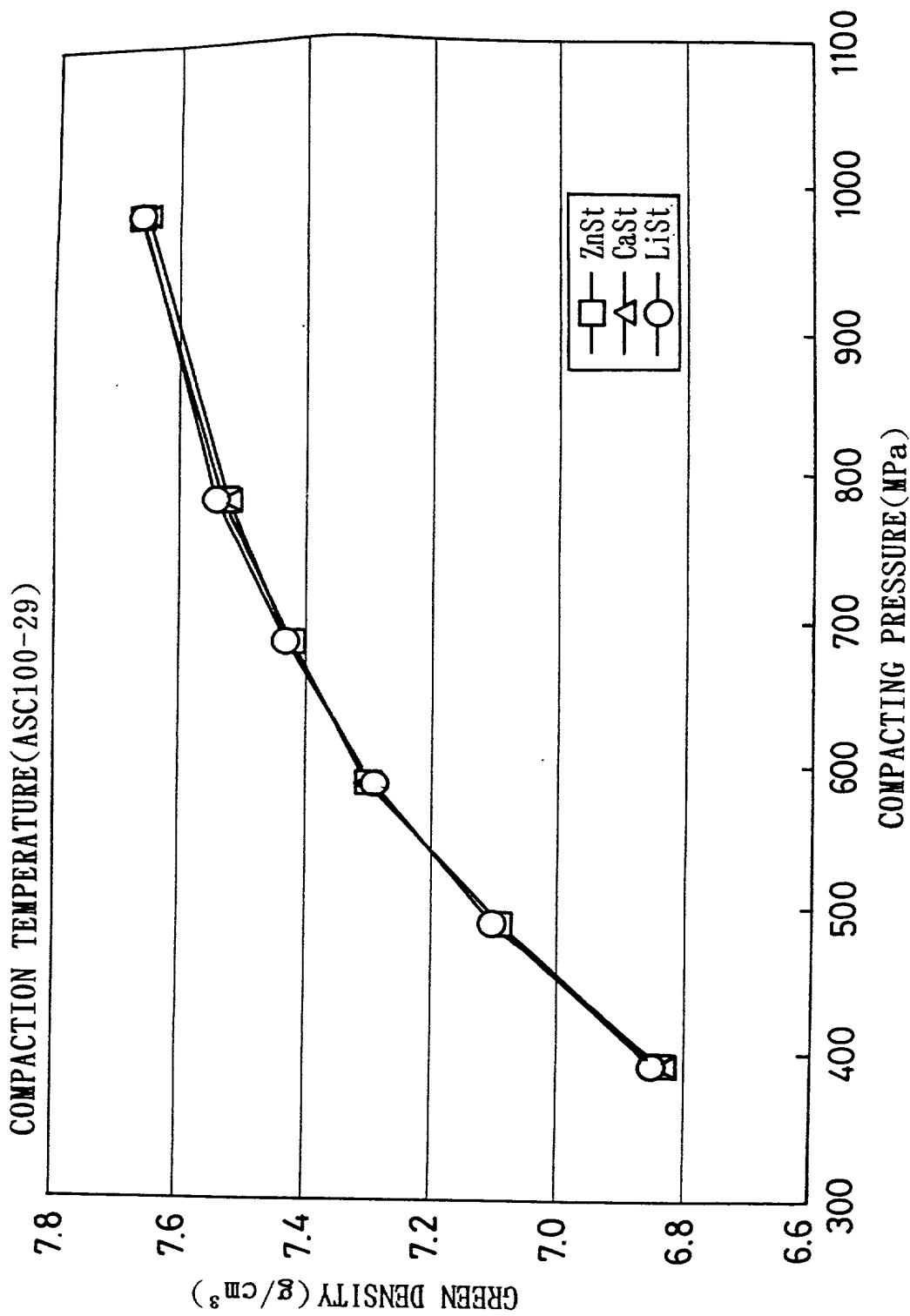


FIG. 10

COMPACTION TEMPERATURE(ASC100-29)

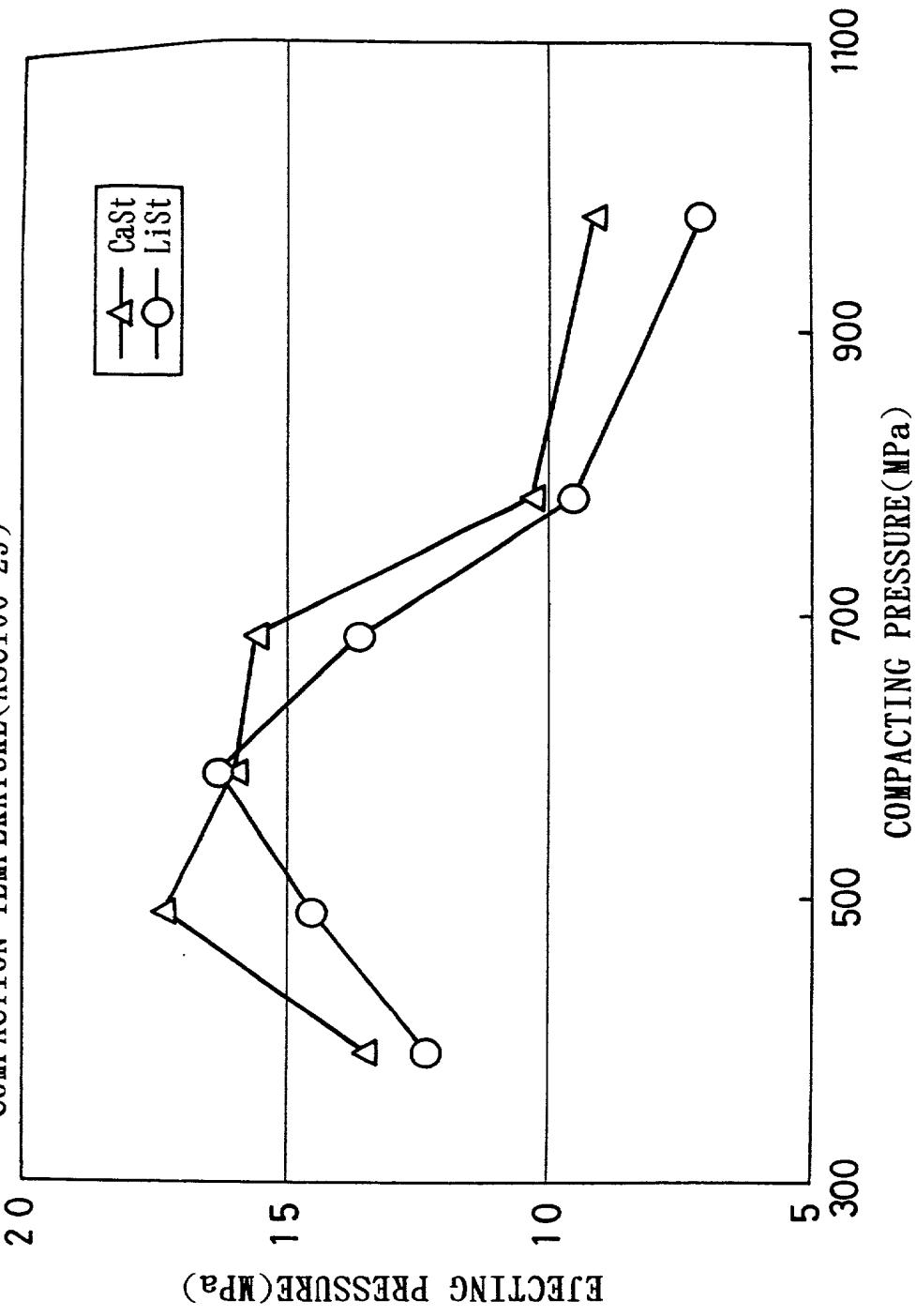


FIG. 11

COMPACTION TEMPERATURE(ASC100-29)

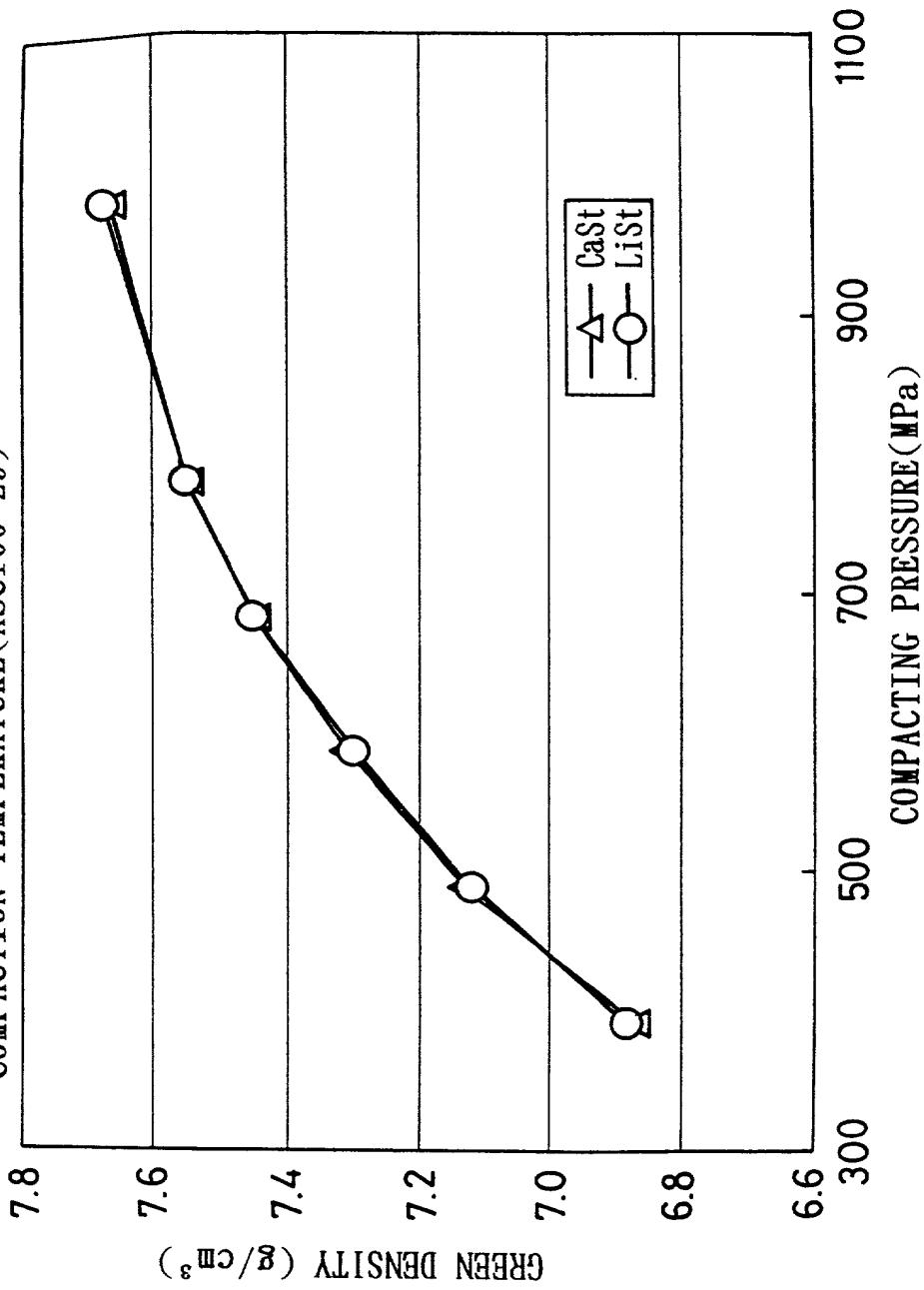


FIG. 12

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

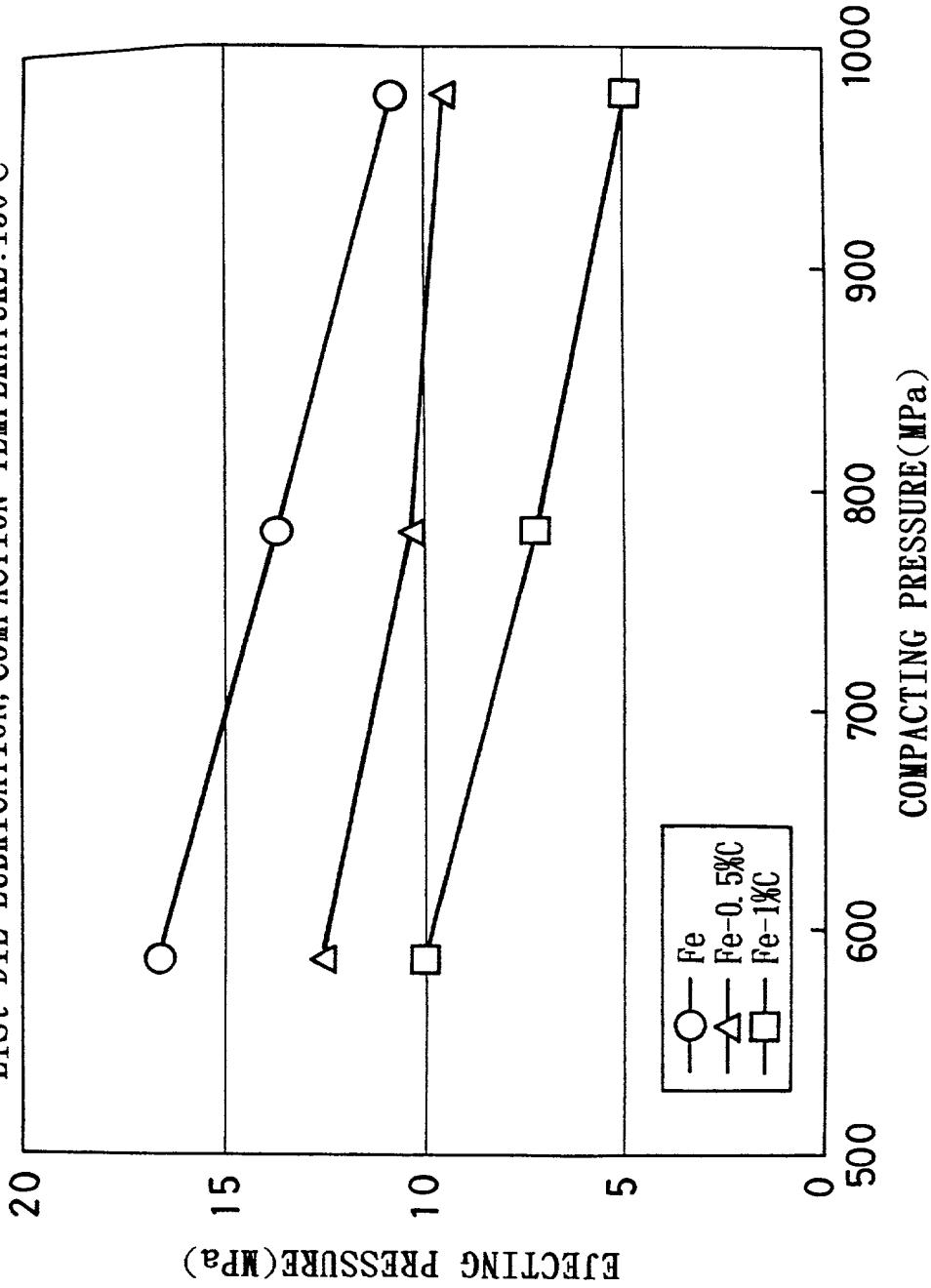


FIG. 13

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150°C

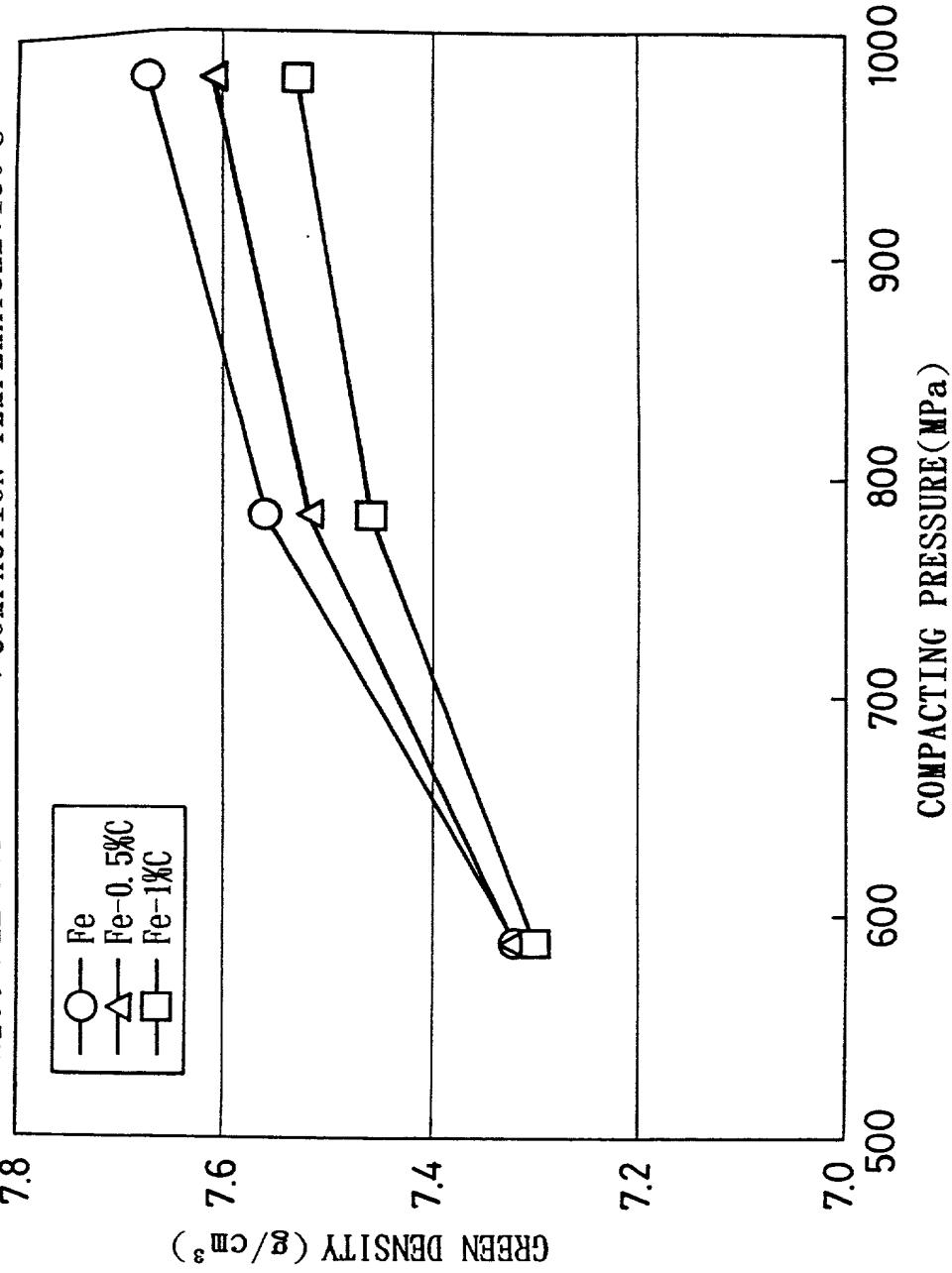
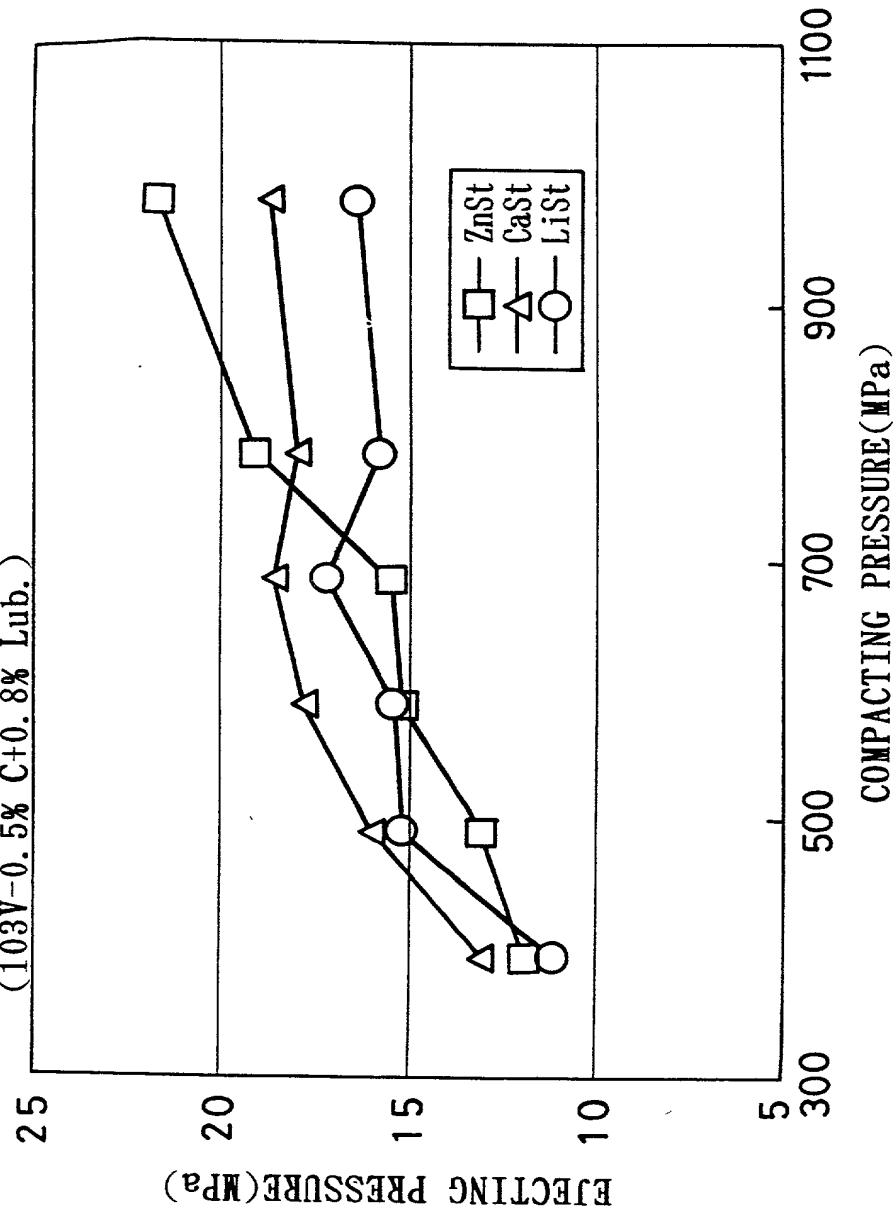


FIG. 14

COMPACTIION TEMPERATURE : ROOM TEMPERATURE  
(103V-0.5% C+0.8% Lub.)



**FIG. 15**

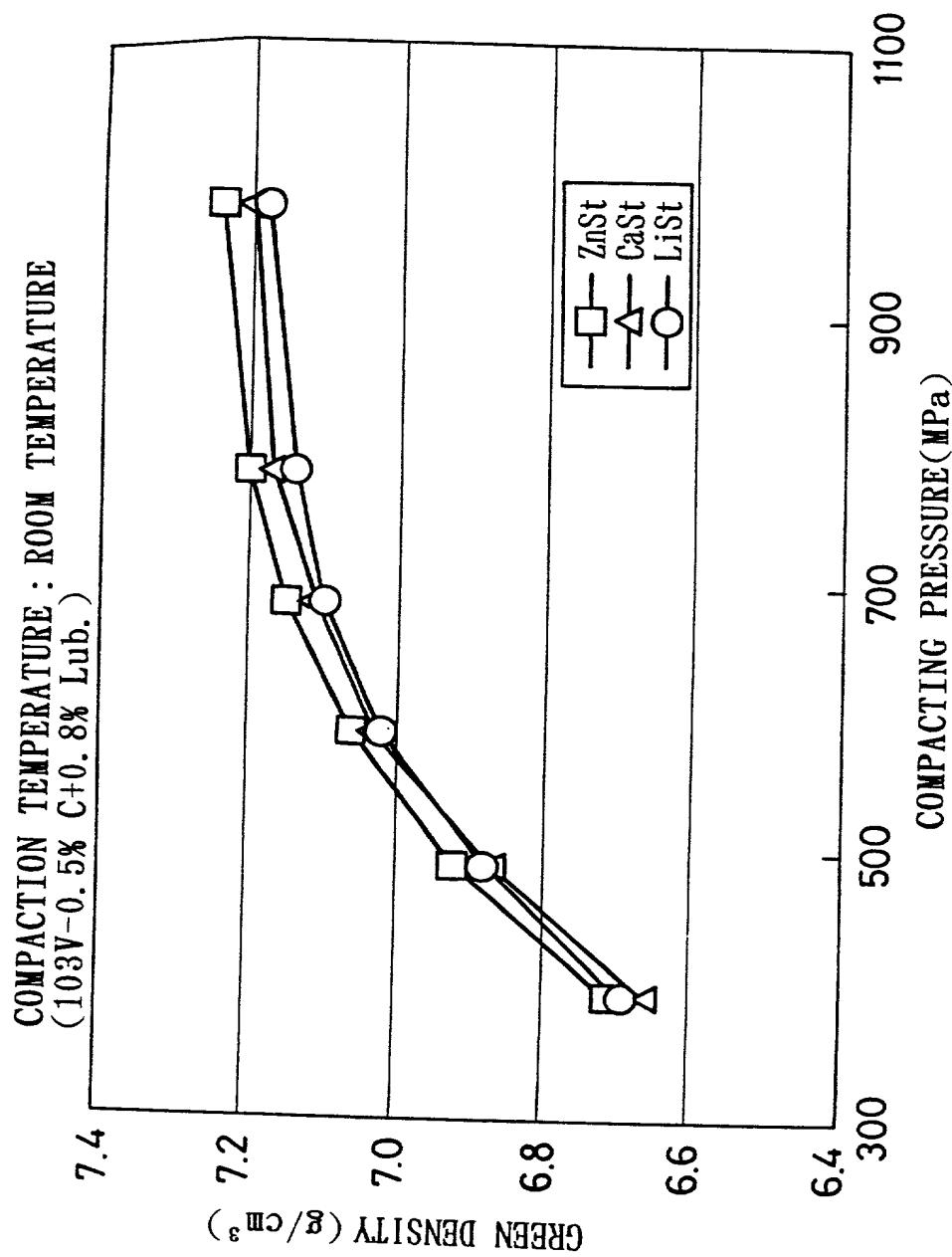
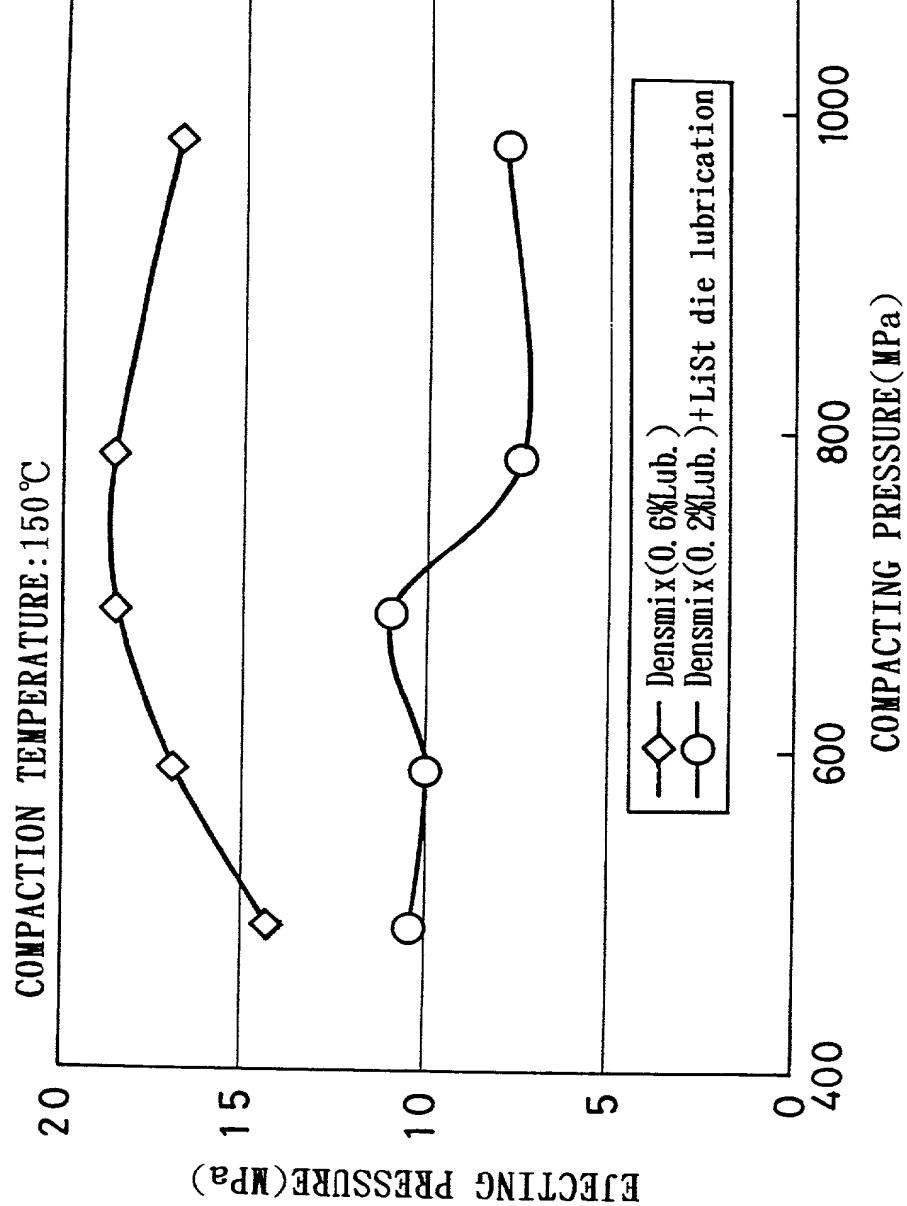
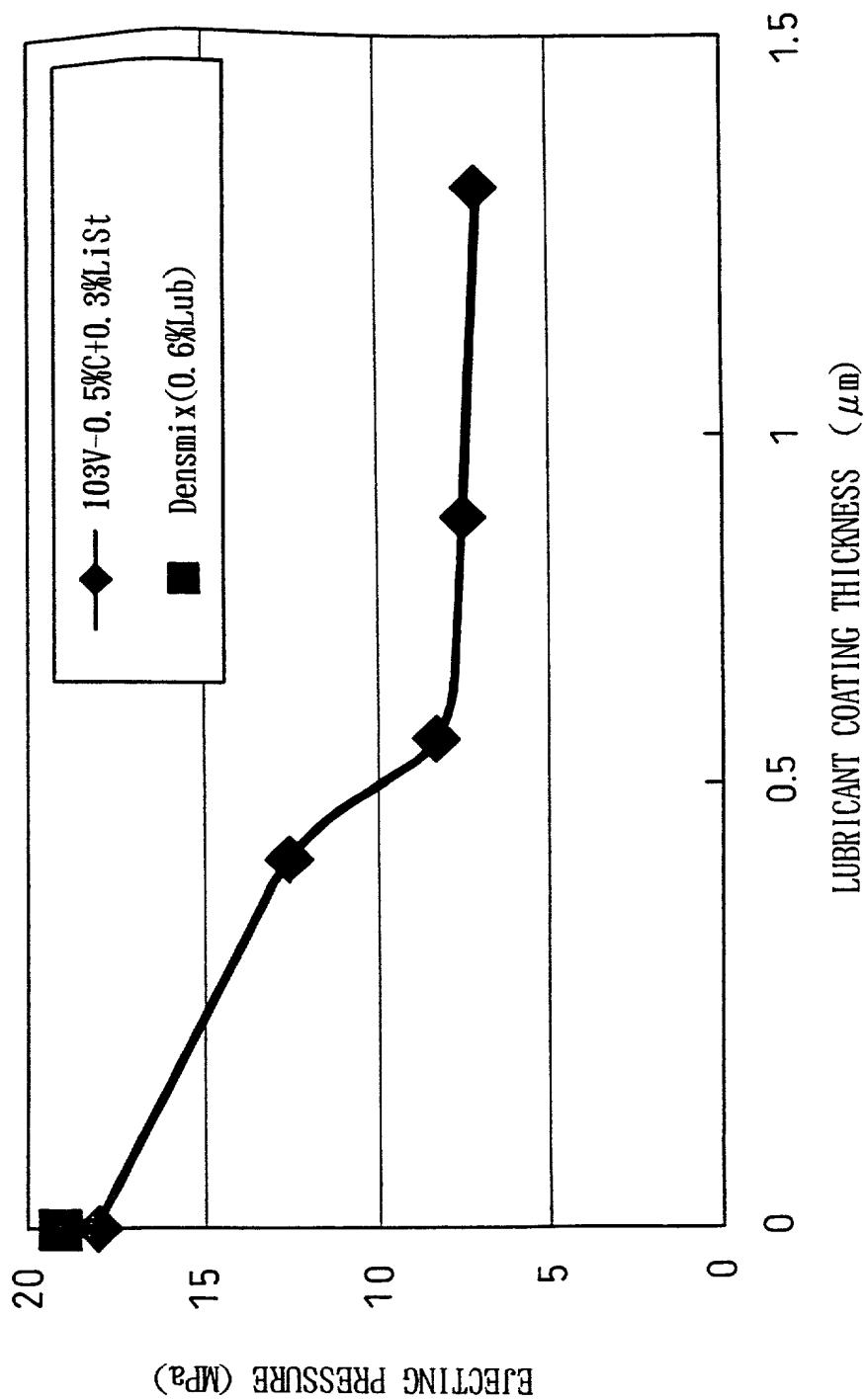


FIG. 16



**FIG. 17**

RELATIONSHIP BETWEEN LUBRICANT COATING THICKNESS  
AND EJECTING PRESSURE (150°C, 784MPa)



**FIG. 18**

LiSt DIE LUBRICATION, COMPACTION TEMPERATURE: 150 °C

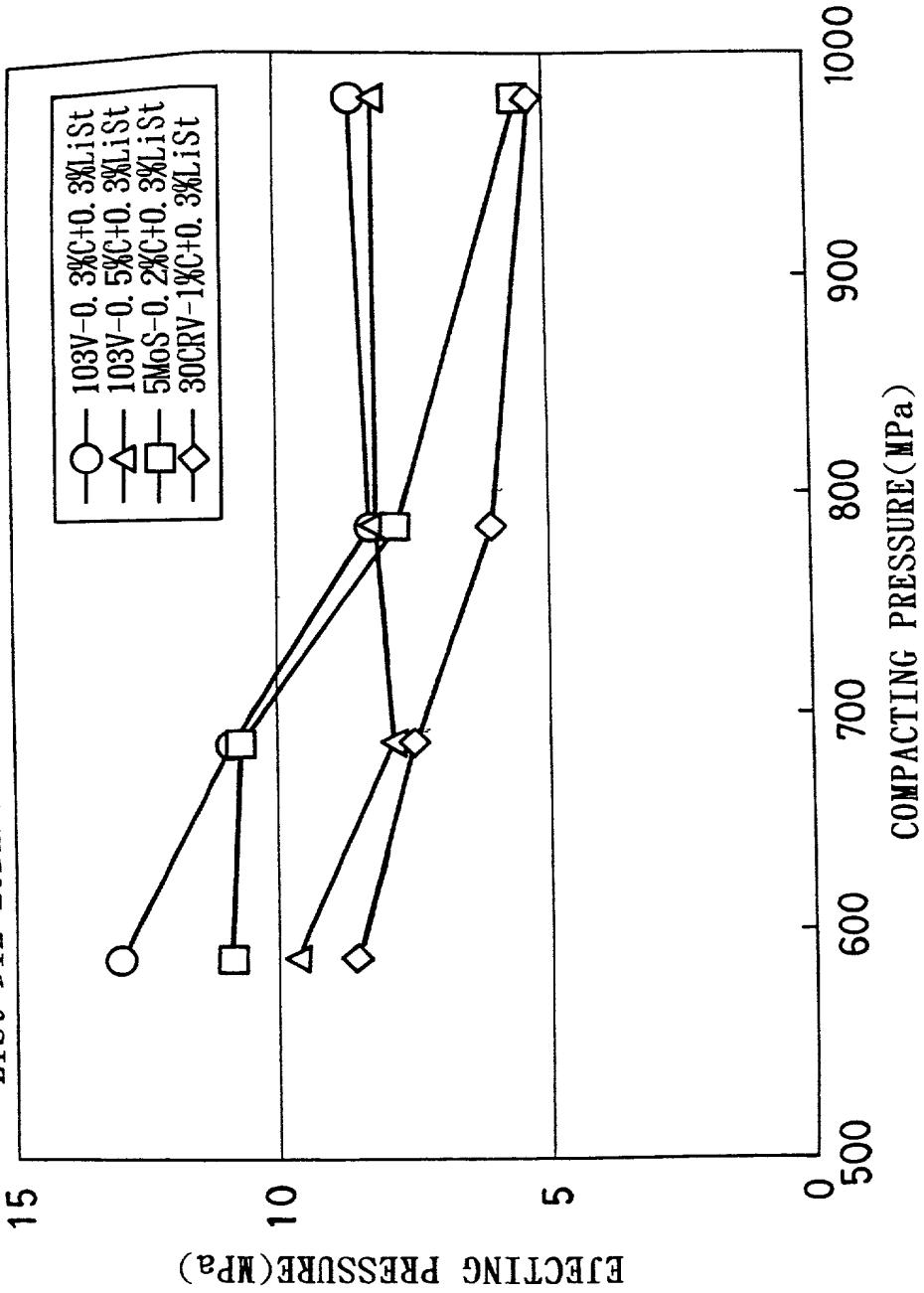
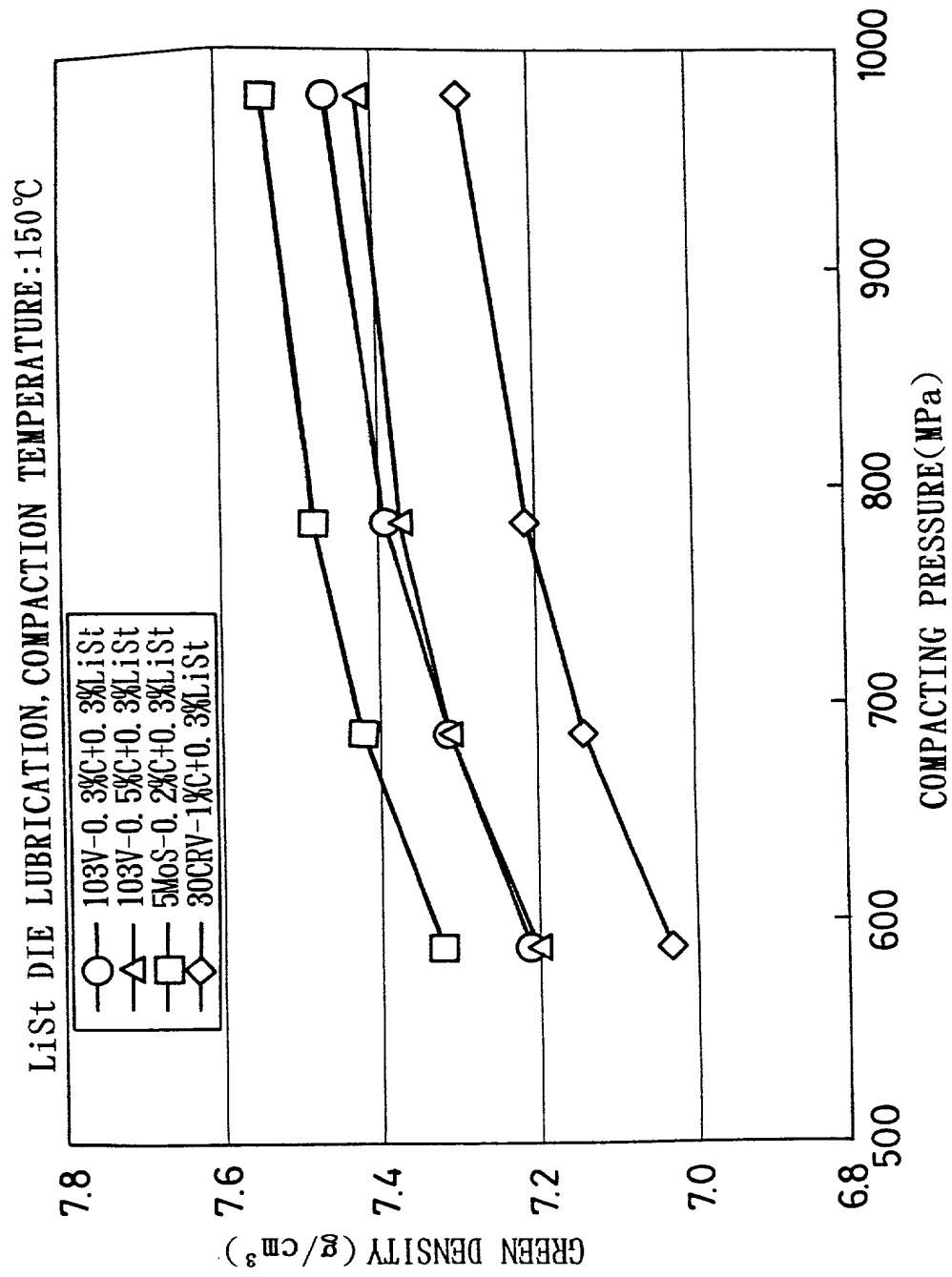


FIG. 19



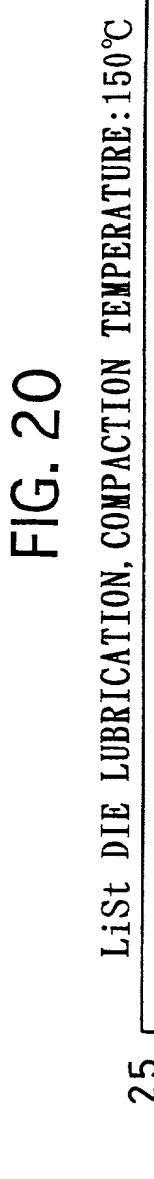


FIG. 21

